

## Section 1. Identification

**GHS product identifier** : CR100™

**Other means of identification** : Not available.

**Product type** : Solid.

**Relevant identified uses of the substance or mixture and uses advised against**

**Product use** : Corrosion and Scale Inhibitor

**Area of application** : Industrial applications.

**Supplier/Manufacturer** : Manufacturer:  
Dober  
11230 Katherine's Crossing  
Woodridge, IL 60517-5075

Supplier:  
Evapco  
5151 Allendale Lane  
Taneytown, MD 21787

**e-mail address of person responsible for this SDS** : regulatory@dober-group.com

**Emergency telephone number (with hours of operation)** : Chem Tel: 1-813-248-0585 / 1-800-255-3924

## Section 2. Hazards identification

**OSHA/HCS status** : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Classification of the substance or mixture** : ACUTE TOXICITY (oral) - Category 4

Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 17.8%

**GHS label elements**

**Hazard pictograms** :



**Signal word** : Warning

**Hazard statements** : Harmful if swallowed.

**Precautionary statements**

**General** : Avoid the generation of dust.

**Prevention** : Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.

**Response** : IF SWALLOWED: Call a POISON CENTER or physician if you feel unwell. Rinse mouth.

**Storage** : Not applicable.

## Section 2. Hazards identification

**Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazards not otherwise classified** : None known.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

**Other means of identification** : Not available.

### CAS number/other identifiers

**CAS number** : Not applicable.

**Product code** : 000369

Ingredient name	Other names	%	CAS number
disodium hydrogenorthophosphate	disodium hydrogenorthophosphate	≥20 - <25	7558-79-4
Sodium polyacrylate	Not available.	≥10 - <20	9003-04-7
tetrasodium (1-hydroxyethylidene) bisphosphonate	tetrasodium (1-hydroxyethylidene) bisphosphonate	≥7 - <25	3794-83-0
tetrapotassium pyrophosphate	tetrapotassium pyrophosphate	≥10 - <20	7320-34-5
Benzotriazole	benzotriazole	≥7 - <10	95-14-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.**

## Section 4. First aid measures

### Description of necessary first aid measures

**Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.

**Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

**Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

**Ingestion** : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

## Section 4. First aid measures

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : Harmful if swallowed.

#### Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : Do not use water jet.

**Specific hazards arising from the chemical** : No specific fire or explosion hazard.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides  
sulfur oxides  
phosphorus oxides  
halogenated compounds  
metal oxide/oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** : Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
tetrapotassium pyrophosphate	<b>ACGIH TLV (United States).</b> TWA: 5 mg/m <sup>3</sup> 8 hours. Form: Dust

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

## Section 8. Exposure controls/personal protection

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : Use a properly fitted, particulate filter respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

### Appearance

**Physical state** : Solid. [Coated Tablet]

**Color** : White.

**Odor** : Slight

**Odor threshold** : Not available.

**pH** : Not available.

**Melting point** : Not available.

**Boiling point** : Not available.

**Flash point** : Not available.

**Evaporation rate** : Not available.

**Flammability (solid, gas)** : Not available.

**Lower and upper explosive (flammable) limits** : Not available.

**Vapor pressure** : Not available.

**Vapor density** : Not available.

**Relative density** : Not available.

## Section 9. Physical and chemical properties

<b>Solubility</b>	: Coating.: Insoluble Tablet.: Soluble
<b>Solubility in water</b>	: Not available.
<b>Partition coefficient: n-octanol/water</b>	: Not available.
<b>Auto-ignition temperature</b>	: Not available.
<b>Decomposition temperature</b>	: Not available.
<b>SADT</b>	: Not available.
<b>Viscosity</b>	: Not available.

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.  Under normal conditions of storage and use, hazardous polymerization will not occur.
<b>Conditions to avoid</b>	: No specific data.
<b>Incompatible materials</b>	: No specific data.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
disodium hydrogenorthophosphate	LD50 Oral	Rat	17000 mg/kg	-
Sodium polyacrylate	LD50 Oral	Rat	>8250 mg/kg	-
tetrasodium (1-hydroxyethylidene) bisphosphonate	LD50 Oral	Rat	990 mg/kg	-
tetrapotassium pyrophosphate	LD50 Oral	Rat	2980 mg/kg	-
Benzotriazole	LD50 Oral	Rat	560 mg/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
disodium hydrogenorthophosphate	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
Sodium polyacrylate	Eyes - Moderate irritant	Rabbit	-	2 milligrams	-
Benzotriazole	Eyes - Severe irritant	Rabbit	-	100 milligrams	-

#### Sensitization

Not available.

## Section 11. Toxicological information

### Mutagenicity

Not available.

### Carcinogenicity

Not available.

### Reproductive toxicity

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.

**Inhalation** : Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

**Skin contact** : No known significant effects or critical hazards.

**Ingestion** : Harmful if swallowed.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : No specific data.

**Inhalation** : No specific data.

**Skin contact** : No specific data.

**Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**General** : No known significant effects or critical hazards.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Teratogenicity** : No known significant effects or critical hazards.

## Section 11. Toxicological information

**Developmental effects** : No known significant effects or critical hazards.  
**Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Not available.

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
disodium hydrogenorthophosphate	Acute EC50 >100 mg/l	Algae	72 hours
	Acute LC50 3580000 µg/l Fresh water	Daphnia - Daphnia magna	48 hours
tetrasodium (1-hydroxyethylidene) bisphosphonate	Acute LC50 >100 mg/l	Fish	96 hours
	Acute EC50 320 mg/l	Daphnia	48 hours
tetrapotassium pyrophosphate	Acute LC50 195 mg/l	Fish	96 hours
	Acute EC50 >100 mg/l	Algae	72 hours
Benzotriazole	Acute EC50 >100 mg/l	Daphnia	48 hours
	Acute LC50 >100 mg/l	Fish	96 hours
	EC10 3.94 mg/l	Algae	7 days
	EC50 137 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	LC50 55 mg/l	Fish	96 hours
	NOEC 32 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	NOEC 30 mg/l	Fish	96 hours

### Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Benzotriazole	-	-	Readily

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
disodium hydrogenorthophosphate	-5.8	-	low
tetrasodium (1-hydroxyethylidene) bisphosphonate	-3	71	low
Benzotriazole	1.44	2.6	low

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.



## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

**Special precautions for user** : **Transport within user’s premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** : Not available.

## Section 15. Regulatory information

**U.S. Federal regulations** : **TSCA 4(a) proposed test rules:** Benzotriazole  
**TSCA 8(a) PAIR:** 4-Nonylphenol, branched, ethoxylated  
**United States inventory (TSCA 8b):** All components are listed or exempted.  
**Clean Water Act (CWA) 311:** disodium hydrogenorthophosphate; Vinyl acetate

**Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)** : Not listed

**Clean Air Act Section 602 Class I Substances** : Not listed

**Clean Air Act Section 602 Class II Substances** : Not listed

## Section 15. Regulatory information

**DEA List I Chemicals (Precursor Chemicals)** : Not listed

**DEA List II Chemicals (Essential Chemicals)** : Not listed

**SARA 302/304**

Composition/information on ingredients

Name	%	EHS	SARA 302 TPQ		SARA 304 RQ	
			(lbs)	(gallons)	(lbs)	(gallons)
Vinyl acetate	0.002	Yes.	1000	129	5000	644.8

**SARA 304 RQ** : 250000000 lbs / 113500000 kg

**SARA 311/312**

**Classification** : Immediate (acute) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
disodium hydrogenorthophosphate	≥20 - <25	No.	No.	No.	Yes.	No.
Sodium polyacrylate	≥10 - <20	No.	No.	No.	Yes.	No.
tetrasodium (1-hydroxyethylidene) biphosphonate	≥7 - <25	No.	No.	No.	Yes.	No.
tetrapotassium pyrophosphate	≥10 - <20	No.	No.	No.	Yes.	No.
Benzotriazole	≥7 - <10	Yes.	No.	No.	Yes.	No.

**SARA 313**

Not applicable.

State regulations

**Massachusetts** : The following components are listed: PHOSPHORIC ACID, DISODIUM SALT; 1H-BENZOTRIAZOLE

**New York** : The following components are listed: Sodium phosphate, dibasic

**New Jersey** : The following components are listed: SODIUM PHOSPHATE, DIBASIC; PHOSPHORIC ACID, DISODIUM SALT

**Pennsylvania** : The following components are listed: PHOSPHORIC ACID, DISODIUM SALT

**California Prop. 65**

None of the components are listed.

## Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	1
Flammability	0
Physical hazards	0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)

## Section 16. Other information



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

### History

**Date of issue/Date of revision** : 11/01/2013

**Date of previous issue** : No previous validation

**Version** : 1

**Prepared by** : IHS

### Key to abbreviations

: ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IBC = Intermediate Bulk Container  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 UN = United Nations

**References** : HCS (U.S.A.)- Hazard Communication Standard  
 International transport regulations

▣ Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.